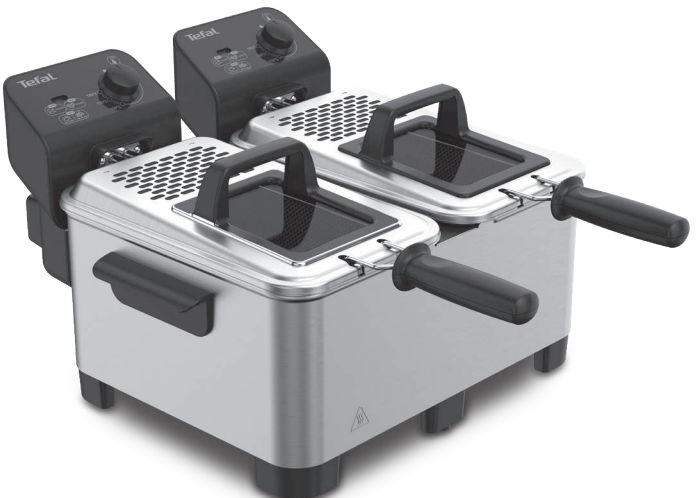

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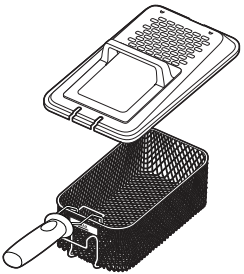

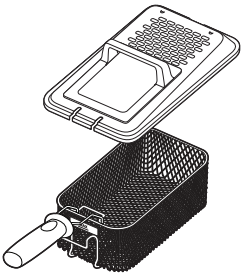

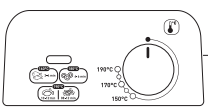
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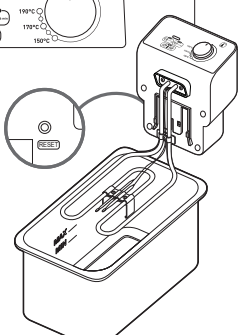
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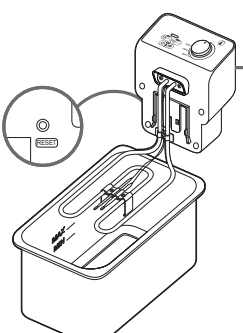
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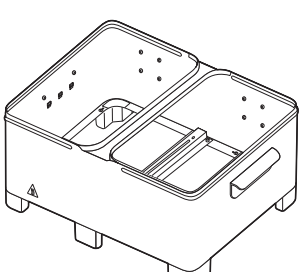

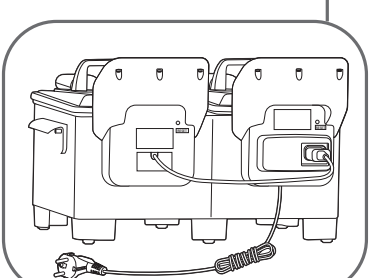

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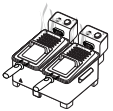

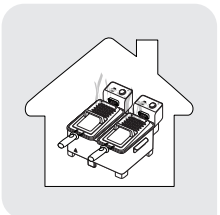

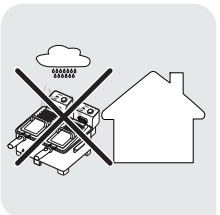

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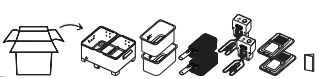

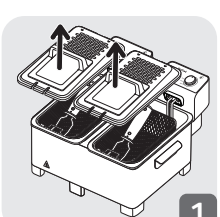

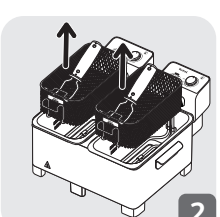

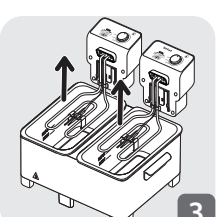

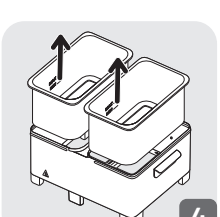

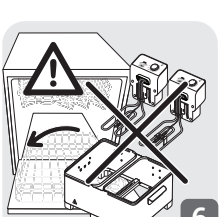

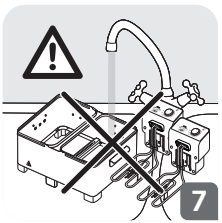

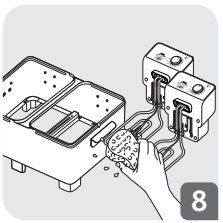

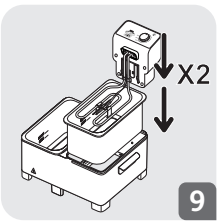

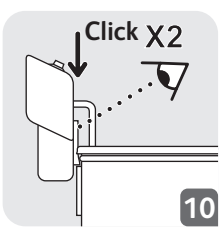

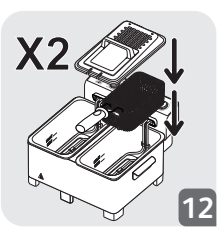

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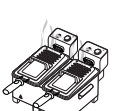

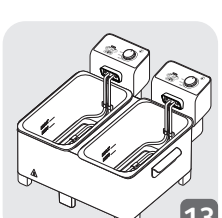

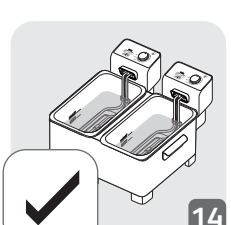

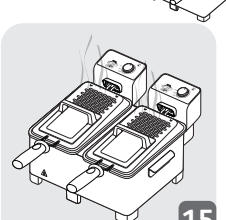

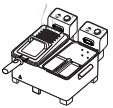

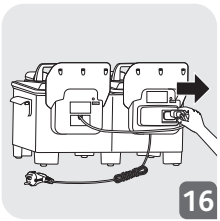
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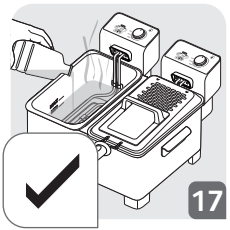
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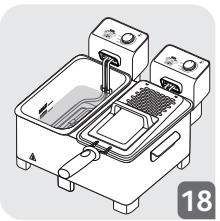
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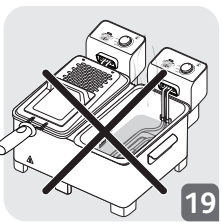
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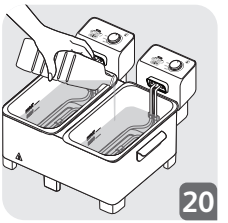
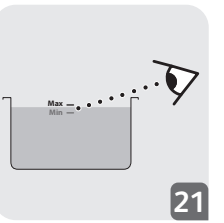
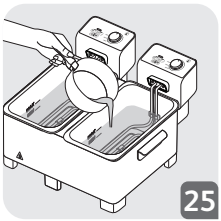
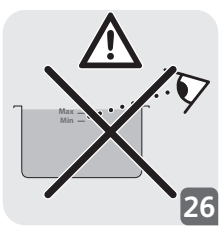
Min	3.3L
Max	3.5L

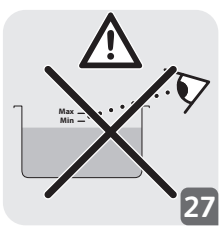


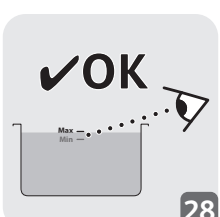


Min 1000 g
Max 1600 g









Max 1000g

Min 600g

31

32

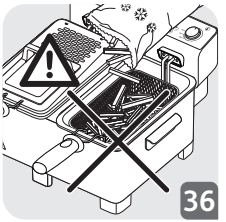
Max 900g

Min 450g

33

34

35



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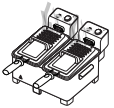

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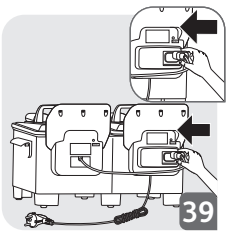
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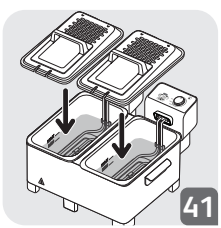
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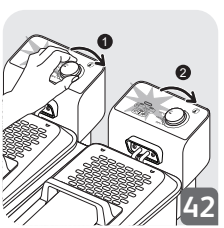
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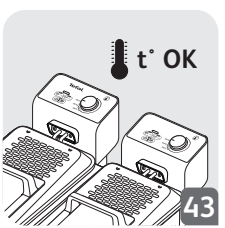
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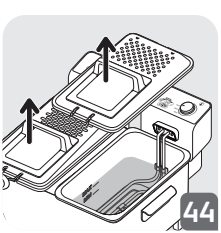
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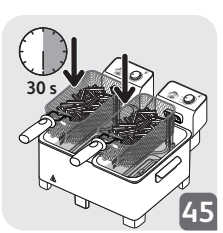
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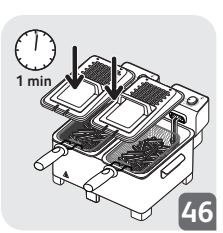
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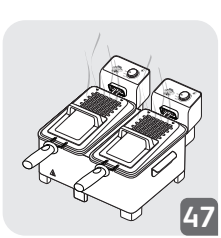
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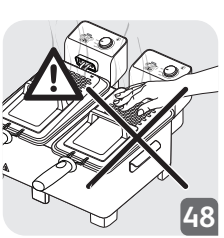
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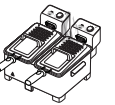

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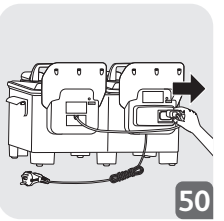
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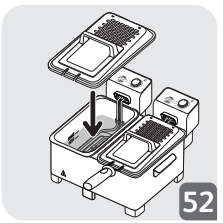
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53

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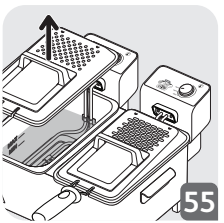
54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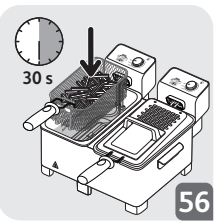
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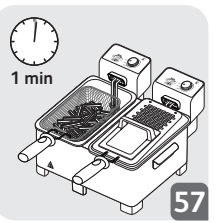
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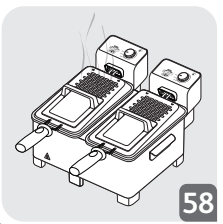
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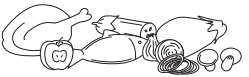

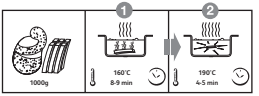

	Nb			
		1000g	1) 160°C	8-9 min
			2) 190°C	4-5 min
		2 x 1000g	1) 160°C	8-9 min
			2) 190°C	4-5 min
		900g	190°C	11-12 min
		2 x 900g	190°C	11-12 min
		600g	190°C	9-10 min
		2 x 600g	190°C	9-10 min
		8	190°C	10-12 min
		2 x 8	190°C	10-12 min
		400g	160°C	3-4 min
		2 x 400g	160°C	3-4 min
		6	180°C	4-6 min
		2 x 6	180°C	4-6 min

❄ ❄ ❄	Nb			
		900g	190°C	10-11 min
		2 x 900g	190°C	10-11 min
		750g	190°C	8-10 min
		2 x 750g	190°C	8-10 min
		450g	190°C	5-6 min
		1200g	190°C	10-12 min
		2 x 1200g	190°C	10-12 min
		900g	190°C	5-6 min
		2 x 900g	190°C	5-6 min
		450g	190°C	6-8 min
		2 x 450g	190°C	6-8 min

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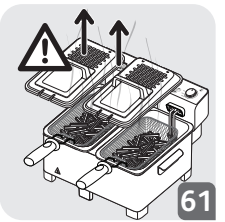
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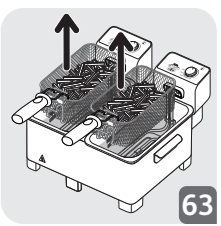
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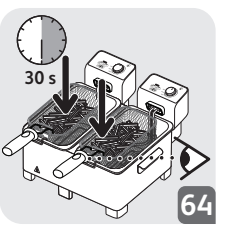
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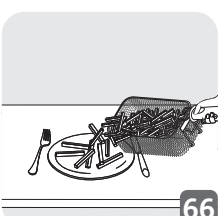
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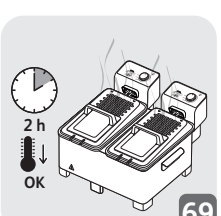
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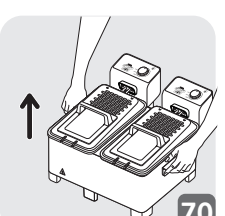
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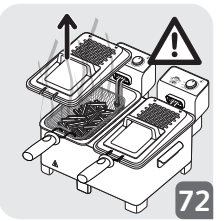
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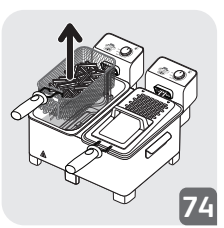
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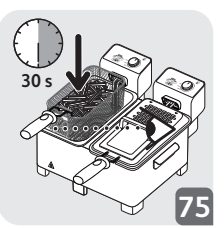
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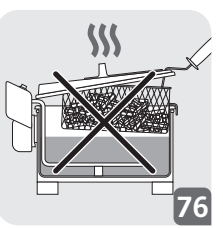
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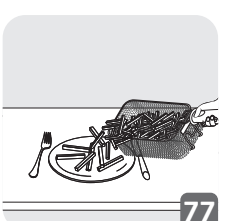
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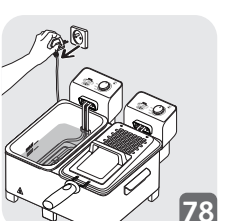
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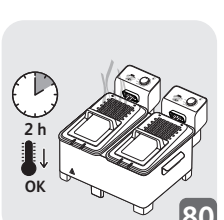
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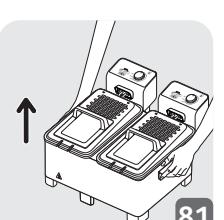
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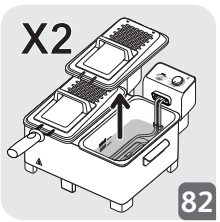
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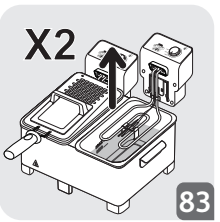
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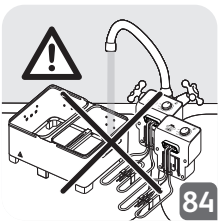
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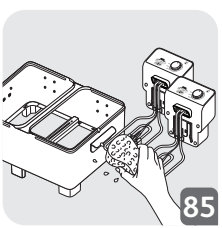
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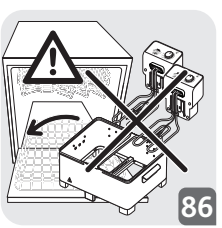
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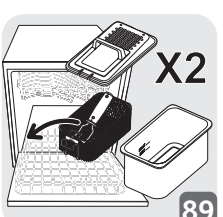
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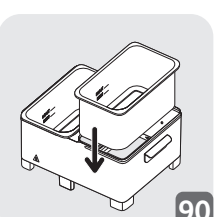
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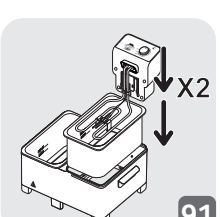
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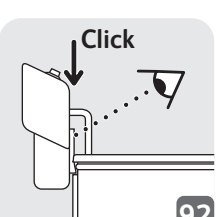
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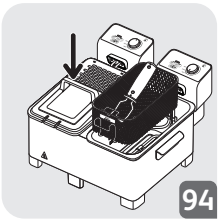
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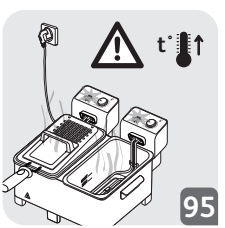
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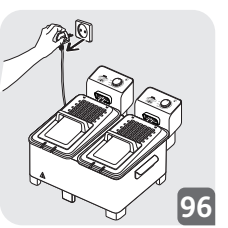
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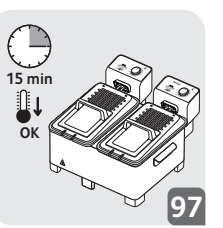
15 min
OK
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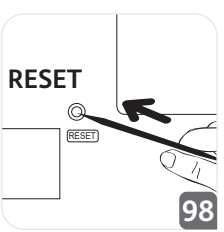
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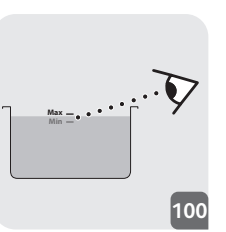
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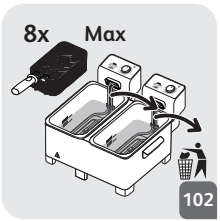

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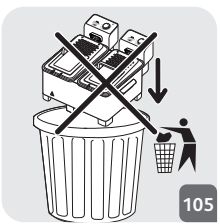

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